

# SELECTION GUIDE

# 72 SERIES Level control relays for conductive liquids

Level control relays and float switches with emptying or filling functions for conductive liquids and the beverage sector



# **ABOUT US**



Finder was founded in Italy in 1954. Since then it has been designing and manufacturing a wide range of electromechanical and electronic components for both the residential and industrial sectors.

Today, thanks to its global vision, Finder now distributes its products around the world through a network of 29 company-owned subsidiaries and more than 80 trade partnerships.

Finder is an international family made up of more than 1300 individuals, all united by the same values and passion for our products.

14,500 different products to satisfy a myriad of applications. From products at the heart of automation to the control of machines, power, time, temperature, liquid level and light



### **OUR PRODUCTS CARRY MORE CERTIFICATIONS** THAN ANY OTHER RELAY MANUFACTURER

















## FINDER IS AN ITALIAN BRAND WITH A WORLDWIDE PRESENCE





OFFICIAL DISTRIBUTORS





### ENVIRONMENTAL, SOCIAL AND GOVERNANCE (ESG)

Finder considers social and environmental sustainability as fundamental principles of doing business, just as it believes that business growth must develop in synergy with a conscious vision of the future.

That is why Finder is committed to reducing and eliminating CO2 emissions, focusing on circularity, caring for its employees to foster a safe, fair and inclusive work environment, spreading a culture of integrity and transparency, and collaborating with stakeholders who share its values.

### **AUTONOMY AND INDEPENDENCE**

Finder's managerial, financial and technological autonomy allows optimal control over all its business processes, the results of whicah include simplified customs procedures and a high reliability of commercial relations.

This focus is demonstrated by the company's commitment to the following internationally recognized projects and certifications:



ISO 9001:2015



ISO 14001:2015



ISO 45001:2018 Health and safety



ISO 14064-1 2018 Carbon Footprint



ISO 50001:2018 Energy management



Forest Stewardship



and enhanced supply

# Applications everywhere





#### **Residential and commercial sectors**

- Level control for pools, fountains and aquariums
- Flood control for laundries and utility rooms
- Submerged pump control



#### Food

- Condensation control for refrigerated cabinets
- Level control for the beverage sector
- Level control of drinking water tanks



## Agriculture

- Level control for irrigation channels and systems
- Level control for water tanks, reservoirs or underground wells
- Level control for sewage tanks or mixing plants



#### Water treatment and distribution

- Control of filling and emptying of tanks
- Control of emptying and filling functions for treated drinking water
- Level control for sewage treatment plants
- Controlling the supply of hot water heated by solar energy

# Contents

Type 72.01/11	- Level control relays for conductive liquids	
Type 72.42	- Priority change relay	8
Type 72.A1	- Float switch for grey water	10
Type 72.A1-ACS	6 - Float switch for liquid foodstuff and potable water	12
Type 72.B1	- Float switch for black water	14
Type 72.C1	- Float switch space saving	16





# Type 72.01/11 Level control relays for conductive liquids



Are suitable for the level control of conductive liquids.

2 electrodes for control about a single level, or 3 electrodes for control between minimum and maximum limits.

- Emptying or filling functions
- Control about a single level or between Min./Max. limits
- LED indicator, of contact status
- 1 CO (SPDT) 16 A 250 V AC
- Positive logic output
- Nominal voltage AC or DC
- Special version for low loads down to 5 V, 1 mA
- Reinforced insulation between supply/contacts/electrodes (6 kV 1.2/50 µs)
- 35 mm rail (EN 60715) mount





Run-on time fixed at 1 s

Type 72.11

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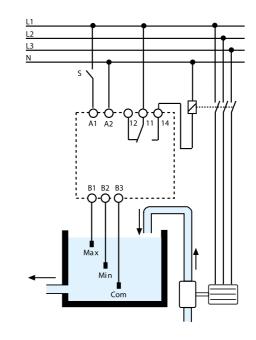
Filling function

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Emptying function	<b>✓</b>	V
Sensitivity	5150 kΩ / 5450 kΩ (Adjustable)	150 kΩ (Fixed)
Run-on time	0.5 - 7 (selectable)	1 second (Fixed)
LED indicator	<b>✓</b>	<b>✓</b>
Contact configuration	1 CO (SPDT)	1 CO (SPDT)
Rated current/Maximum peak current	16/30 A	16/30 A
Nominal voltage AC (50/60 Hz)	24, 110125, 230240, 400 V	24, 110125, 230240 V
Nominal voltage DC	24 V	24 V
Insulation: supply/contacts/electrodes	6 kV	6 kV
Electrical life at rated load	100.000 cycles	100.000 cycles
Ambient temperature	− 20…+60°C	−20+60°C
Functions	FL = Level control by Filling, Long (7 s) run-on delay EL = Level control by Emptying, Long (7 s) run-on delay FS = Level control by Filling,	F=Level control by Filling, Run-on time fixed at 1 s E=Level control by Emptying,

Short (0.5 s) run-on delay ES = Level control by Emptying, Short (0.5 s) run-on delay

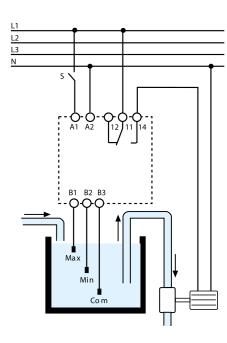
## **Applications**





Examples with 3 electrodes and with a contactor connected to the contact.

Empting function



Examples with 3 electrodes and with a contactor connected to the contact.

Product code	Description	Nominal voltage
72.01.8.024.0000	Sensitivity range adjustable (5150)k $\Omega$	24 V AC
72.01.8.024.0002	Sensitivity range adjustable (5450)k $\Omega$	24 V AC
72.01.8.125.0000	Sensitivity range adjustable (5150)k $\Omega$	110125 V AC
72.01.8.240.0000	Sensitivity range adjustable (5150)k $\Omega$	230240 V AC
72.01.8.240.0002	Sensitivity range adjustable $(5450)$ k $\Omega$	230240 V AC
72.01.8.240.5002	Sensitivity range adjustable (5450)k $\Omega$ , for low loads	230240 V AC
72.01.8.400.0000	Sensitivity range adjustable $(5150)k\Omega$	400 V AC
72.01.9.024.0000	Sensitivity range adjustable (5150)k $\Omega$	24 V DC
72.11.8.024.0000	Sensitivity fixed 150 k $\Omega$	24 V AC
72.11.8.125.0000	Sensitivity fixed 150 k $\Omega$	110125 V AC
72.11.8.240.0000	Sensitivity fixed 150 k $\Omega$	230240 V AC
72.11.9.024.0000	Sensitivity fixed 150 k $\Omega$	24 V DC

# Type 72.01 and 72.11

# Probes and accessories for liquid level control



A wide and diverse range of electrodes allow the Types 72.01 and 72.11 level control relays to work in many diverse applications. Normally 2 electrodes are used for the control about a single level, although 3 probes can be used for level control between "Minimum" and "Maximum" levels. It is possible to use the tank itself as the common electrode (terminal B3), if it is made of a conductive material. If two different levels are required to be set-up within the same tank, it is possible to do this by simply utilising two level control relays.











Type 072.01.06 - Cable length: 6 m (1.5 mm<sup>2</sup>)

Type 072.01.15 - Cable length: 15 m (1.5 mm<sup>2</sup>)

**Suspended electrode for conductive liquids.** Suitable for level monitoring in wells and reservoirs not under pressure. All materials used are compatible with food processing applications.



Type 072.02.06 - Cable length (blue colour): 6 m (1.5 mm<sup>2</sup>)

Suspended electrode for swimming pools with high levels of chlorine, or in salt-water pools with high levels of salinity.

High quality electrode material: stainless steel (AISI 316L) with high corrosion resistance. Max. liquid temperature  $+100^{\circ}$ C.



Suspended electrode for wells and tanks.

High quality electrode material: stainless steel (AISI 316L) with high corrosion resistance.

Plastic parts made of polypropylene for good resistance to aqueous solutions of inorganic salts, acids, alkaline solutions, alcohol, some oils and washing solutions.

Physiologically harmless and therefore particularly suitable for use in the food and pharmaceutical sectors. Max. liquid temperature +80°C.

#### Type 072.51



**Electrode holder** suitable for metal tank with G3/8" fitting. The tank can be used as the common electrode and electrically wired to the common terminal B3 of the 72.01 / 11 relay by utilising the threaded part and fixing nut as a terminating point. The total length of the probe is obtained by connecting an appropriate number of 072.500 electrodes. High quality electrode material: stainless steel (AISI 316L) with high corrosion resistance. Max. liquid temperature +100°C.

#### Type 072.53

**Electrode holder with three poles,** for overhead mounting in wells and tanks.

The total length of the probes is obtained by connecting an appropriate number of 072.500 electrodes. High quality electrode material: stainless steel (AISI 303) with high corrosion resistance. Max. liquid temperature  $+70^{\circ}$ C.

# 7

#### Type 072.503

Electrode separator (for three pole electrode holder 072.53).

Use to avoid electrodes touching where otherwise they might sway due to their length.

Type 072.500 - Electrode - 475 mm long, M4 thread, stainless steel (AISI 316L)

Type 072.501 - electrode connector, M4 thread, stainless steel (AISI 316L).

Multiple electrodes may be interconneced to provide required length.

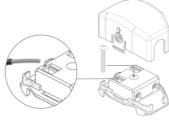
Illustration of interconnection of electrodes.

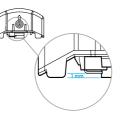


#### Type 072.11

**Floor water sensor**, flood warning. Designed for the detection and signalling of the presence of floor surface water and for the detection of condensation (for example in refrigerated cabinets).











# Priority change relay



This relay is recommended to equalise the wear in equipment, such as pumps, compressors, air conditioning, etc., when the plant comprises two units, one of which is spare.

- 2 independent NO output, 12 A 250 V AC
- 4 functions
- 2 independent control signals, insulated from supply
- Nominal voltage AC and DC
- 35 mm rail (EN 60715) mount



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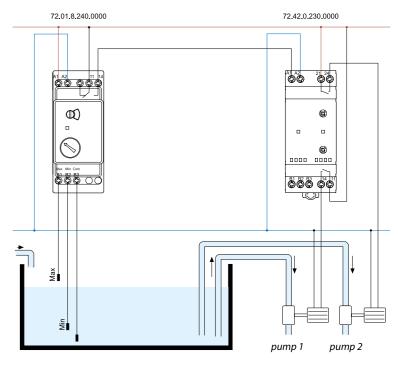
# **Type 72.42**

	Type 72.42
Minimum impulse duration	50 ms
Power-on activation time	≤ 0.7 seconds
LED indicator	<b>✓</b>
Contact configuration	2 NO (DPST-NO)
Rated current/Max. peak current	12/20 A
Nominal voltage AC/DC	24, 110240 V
Rated power in stand-by W	0.12 (24 V AC/DC), 0.18 (110240 V AC/DC)
Rated power with 2 active relays	1.1 W/1.7 VA (24 V AC/DC), 1.5 W/3.9 VA (110240 V AC/DC)
Insulation: supply/contacts/electrodes	6 kV
Electrical life at rated load	100.000 cycles
Ambient temperature	- 20+50°C
Functions	<ul> <li>MI = Outputs alternate on successive applications of supply voltage</li> <li>ME = Outputs alternate on successive applications of control signal S1</li> <li>M1/M2 = In case of a load malfunction, it is possible to force the operation of a specific output</li> </ul>

#### **Examples for the management of two pumps**

#### Function (MI)

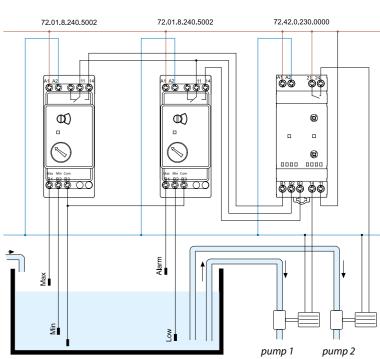
This shows the 72.42 Priority change relay working in conjunction with a single 72.01 level controller. Under normal conditions the liquid level is expected to remain within the range shown as Min to Max. In this case the function of the 72.42 will be to alternate the duty between both pumps, to even wear across both pumps. There is no provision to run both pumps simultaneously.



#### Function (ME)

This shows the 72.42 Priority change relay working in conjunction with two 72.01 level controllers. Under normal conditions the liquid level is expected to remain within the range shown as Min to Max. In this case the function of the 72.42 will be to alternate the duty between both pumps, to even wear across both pumps.

Should the liquid level rise above the Alarm level then the function of the 72.42 will call for the simultaneous operation of both pumps, by virtue of the signal to terminal B3 from the Alarm/Low level controller. Note: due to the low level of 72.42 control signals, it is suggested to use level controller 72.01.8.240.5002 because of its superior low load switching capability.



Product code	Description	Nominal voltage
72.42.0.024.0000	Priority change relay	24 V AC/DC
72.42.8.230.0000	Priority change relay	110240 V AC/DC



# Type 72.A1 Float switch for grey water



Float switch for grey water, suitable for automatic pumping, professional plumbing systems and waste water. Counterweight (110 g) with cable grip, included.

- 10 A (resistive load), 8 A (inductive load)
- Emptying or filling functions
- Cable length 5 m, 10 m, 15 m or 20 m



**Counterweight** (110 g) for Type 72.A1. Included in the package.

Fixes to the cable to allow adjustment of the overall level and the switching hysteresis.

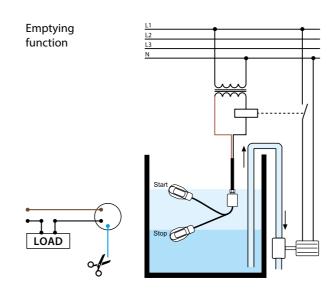


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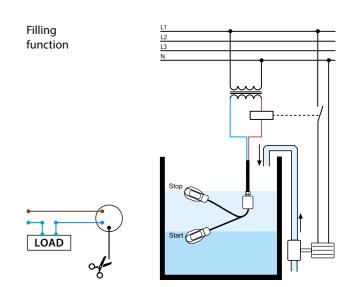
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Tvpe	72.A1	1.1.000	).xx01

	Турс 72.71.1.000.2201
Contact configuration	1 CO (SPDT)
Rated current resistive load (inductive load)	10 A (8 A)
Rated voltage	250 V AC
Protection degree	IP 68
Max liquid temperature	+45 °C
Max pressure	10 BAR
Cable material	H05 RN F
Body material	Polypropylene

## **Applications**



When black and brown wires are used, the circuit opens when the float is down and closes when the float in up. In this case the blue wire must be insulated.



When brown and blue wires are used, the circuit opens when the float is up and closes when the float in down. In this case the black wire must be insulated.

Product code	Description
72.A1.1.000.0501	Float switch, cable length 5 m, H05 RN F
72.A1.1.000.1001	Float switch, cable length 10 m, H05 RN F
72.A1.1.000.1501	Float switch, cable length 15 m, H05 RN F
72.A1.1.000.2001	Float switch, cable length 20 m, H05 RN F



# Type 72.A1 - ACS

# Float switch for liquid foodstuff and potable water



Float switch for liquid foodstuff and potable water. Suitable for swimming pools with high levels of chlorine, or in salt-water pools with high levels of salinity. Supplied with counterweight.

Made from non-toxic materials suitable for permanent immersion in drinking water.

Ideal for: - aqueducts

- drinking water fountains
- drinks and food products
- aquariums fish hatcheries swimming pools.

This version permits use in water with:

Sodium Chloride - Salt Water: max 50% Sodium Hydrate - Caustic Soda: max 40%

Sodium Hypochlorite - Bleach: max 15%

- Emptying or filling functions
- Cable length 5 m, 10 m, 15 m or 20 m



**Counterweight** (110 g) for Type 72.A1. Included in the package.

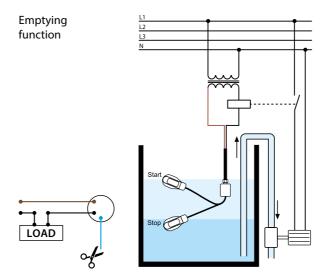


# C€ ₩ ACS

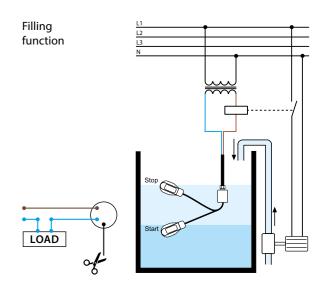
#### Type 72.A1.1.000.xx02

	Type 72.A1.1.000.XX02
Contact configuration	1 CO (SPDT)
Rated current resistive load (inductive load)	10 A (8 A)
Rated voltage	250 V AC
Protection degree	IP 68
Max liquid temperature	+45 ℃
Max pressure	10 BAR
Cable material	Cable and plastics ACS certified for alimetary uses
Body material	Polypropylene

### **Applications**



When black and brown wires are used, the circuit opens when the float is down and closes when the float in up. In this case the blue wire must be insulated.



When brown and blue wires are used, the circuit opens when the float is up and closes when the float in down. In this case the black wire must be insulated.

Product code	Description
72.A1.1.000.0502	Float switch, cable length 5 m, ACS
72.A1.1.000.1002	Float switch, cable length 10 m, ACS
72.A1.1.000.1502	Float switch, cable length 15 m, ACS
72.A1.1.000.2002	Float switch, cable length 20 m, ACS



# Type 72.B1 Float switch for black water



Float switch for black water systems, drainage plants and pumping stations. Supplied with fixing kit.

- 10 A (resistive load), 8 A (inductive load)
- Emptying or filling functions
- Cable length 5 m, 10 m, 15 m or 20 m

Type 72.B1.1.000.xx01

Polypropylene

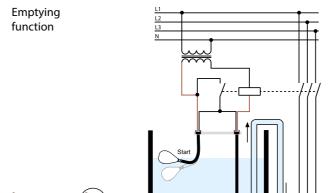
# **C€** KH EHI △

Body material

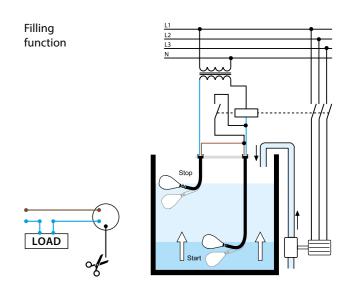
Contact configuration	1 CO (SPDT)
Rated current resistive load (inductive load)	10 A (8 A)
Rated voltage	250 V AC
Protection degree	IP 68
Max liquid temperature	+45 °C
Max pressure	10 BAR
Cable material	H05 RN F

## **Applications**

LOAD



When black and brown wires are used, the circuit opens when the float is down and closes when the float in up. In this case the blue wire must be insulated.



When brown and blue wires are used, the circuit opens when the float is up and closes when the float in down. In this case the black wire must be insulated.

Product code	Description
72.B1.1.000.0501	Float switch, cable length 5 m, H05 RN F
72.B1.1.000.1001	Float switch, cable length 10 m, H05 RN F
72.B1.1.000.1501	Float switch, cable length 15 m, H05 RN F
72.B1.1.000.2001	Float switch, cable length 20 m, H05 RN F



# Type 72.C1 Float switch space saving



Suitable for all those situations where the lack of space precludes the use of a normal float switch.

#### Applications:

- Immersion pump
- Pumping tanks
- Lifting systems
- Clean or waste water wells
- Clean, cloudy, industrial and chemical waters
- Magnetic opening and closing contact
- Particularly suitable for clean water emptying and filling applications



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#### Type 72.C1.0.000.0201

TT CH LIII &	Type 72.C1.0.000.0201
Contact configuration	1 CO (SPDT)
Rated current resistive load (inductive load)	10 A (8 A)
Rated voltage	250 V AC
Minimum switching load	1200 mW (12 V /100 mA)
Breaking capacity DC1	6 A - 30 V DC
Protection degree	IP 68
Max liquid temperature	+50 °C
Level adjustment range	612 cm
Cable length	2 m
Cable material	H07 RN F
Body material	Polypropylene

#### Mounting bracket and clamps to simplify wall or pipe installation.



#### **Example of application**



#### **Functions**

Emptying: when black and brown wires are used, the circuit opens when float is down and closes when the float is up.

Note: the blue/grey wire must be insulated.

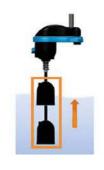
Filling: when black and blue/grey wires are used, the circuit closes when float is down and opens when the float is up.

Note: the brown wire must be insulated.

N.B: The grounding wire is always yellow and green.



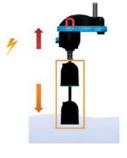
The tank fills



The water reaches the max level and it raises the whole floating body



High level starts the pump and the tank drains



The water reaches the minimum level and the weight of the floating body disengages the magnet



Low level stops the pump



FINDER S.p.A. sole proprietorship Via Drubiaglio, 14 - 10040 ALMESE (TO) ITALY tel +39 011 9346211 - export@findernet.com

findernet.com











