

# High Power relays



Power  
generators



Back-up  
generators



Pump  
control



Disabled lift



Inverter



Charging  
Stations





**Printed circuit mount - 3.6 mm contact gap**  
**Relays for applications with high power**

**Type 68.22-4300**

- 2 NO 100 A

**Type 68.23-4300**

- 2 NO 100 A

- 1 NC 3 A (feedback)

- Contact gap  $\geq 3.6$  mm (according to VDE 0126-1-1, EN 62109-1, EN 62109-2)
- DC coils, with only 700 mW holding power
- Reinforced insulation between coil and contacts
- Suitable for use at ambient temperatures up to 85 °C
- Meets the EN 60335-1 requirements of resistance to heat and fire (GWIT 775 °C and GWFI 850 °C)
- Mirror contact (type 68.23) according to EN 60947-4-1 Annex F
- Cadmium free contact materials

For outline drawing see page 9

**Contact specification**

Contact configuration		2 NO	2 NO/1 NC
Contact gap	mm	$\geq 3.6$	$\geq 3.6$
Rated current/ Maximum peak current (for 1 ms)	A	100/300	100/300
Feedback contact configuration		—	1 NC
Rated current NC contact	A	—	3
Rated voltage/ Maximum switching voltage	V AC	400/690	400/690
Rated load AC1 (per pole)	VA	32 000	32 000
Rated load AC7a (per pole)	VA	40 000	40 000
Rated load AC15 (per pole @ 230 V AC)	VA	4600	4600
Single-phase motor rating (230 V AC)	kW	3.5	3.5
Single-phase motor rating (480 V AC)	kW	7	7
Breaking capacity DC1: 24/110/220 V	A	100/5/1.2	100/5/1.2
Minimum switching load NO contacts mW (V/mA)		1000 (10/10)	1000 (10/10)
Minimum switching load NC contact mW (V/mA)		—	100 (10/5)
Standard NO contact material		AgSnO <sub>2</sub>	AgSnO <sub>2</sub>
Standard NC feedback contact material		—	AgNi + Au

**Coil specification**

Nominal voltage (U <sub>N</sub> )	V DC	12 - 24	12 - 24
Rated power	W	2.9	2.9
Operating range (-40...+70°C)	DC	(0.90 ... 1.1)U <sub>N</sub>	(0.90 ... 1.1)U <sub>N</sub>
Energy-saving mode (-40...+85)°C			
Operating range for 1 s		(0.95...2.5)U <sub>N</sub>	(0.95...2.5)U <sub>N</sub>
Holding voltage	DC	0.5 U <sub>N</sub>	0.5 U <sub>N</sub>
Minimum holding power	W	0.7	0.7
Must drop-out voltage	DC	0.05 U <sub>N</sub>	0.05 U <sub>N</sub>

**Technical data**

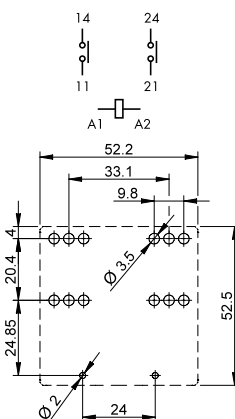
Mechanical life	cycles	1 · 10 <sup>6</sup>	1 · 10 <sup>6</sup>
Electrical life at rated load AC7a	cycles	30 · 10 <sup>3</sup>	30 · 10 <sup>3</sup>
Operate/release time	ms	25/3	25/6
Ambient temperature range (energy-saving mode)	°C	-40...+70 (-40...+85)	-40...+70 (-40...+85)
Environmental protection		RT II	RT II

**Approvals (according to type)**

**68.22-4300**



- 2 NO
- Contact gap 3.6 mm
- PCB mount

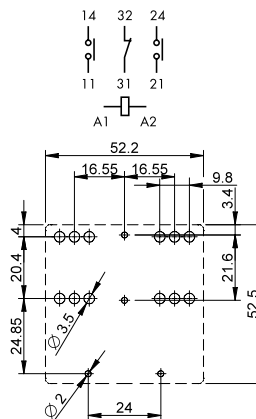


Copper side view

**68.23-4300**



- 2 NO/1 NC
- Contact gap 3.6 mm
- PCB mount



Copper side view

**Printed circuit mount - 3.6 mm contact gap**  
**Relays for applications with high power**
**Type 68.24-4300**

- 4 NO 40 A

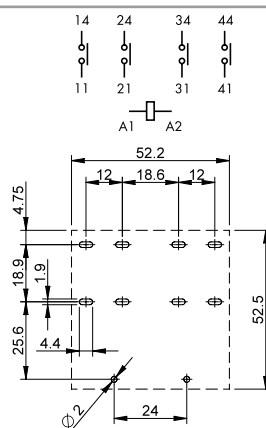
**Type 68.25-4300**

 - 4 NO 40 A  
 - 1 NC 3 A (feedback)

- Contact gap  $\geq 3.6$  mm (according to VDE 0126-1-1, EN 62109-1, EN 62109-2)
- DC coils, with only 700 mW holding power
- Reinforced insulation between coil and contacts
- Suitable for use at ambient temperatures up to 85 °C
- Meets the EN 60335-1 requirements of resistance to heat and fire (GWIT 775 °C and GWFI 850 °C)
- Mirror contact (type 68.25) according to EN 60947-4-1 Annex F
- Cadmium free contact materials

**68.24-4300**

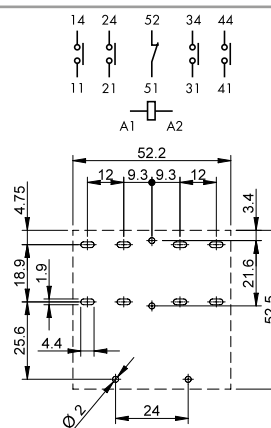

- 4 NO
- Contact gap 3.6 mm
- PCB mount



Copper side view

**68.25-4300**


- 4 NO/1 NC
- Contact gap 3.6 mm
- PCB mount



Copper side view

For outline drawing see page 9

**Contact specification**

Contact configuration		4 NO	4 NO/1 NC
Contact gap	mm	$\geq 3.6$	$\geq 3.6$
Rated current/ Maximum peak current (for 1 ms)	A	40/300	40/300
Feedback contact configuration		—	1 NC
Rated current NC contact	A	—	3
Rated voltage/ Maximum switching voltage	V AC	250/400	250/400
Rated load AC1/AC7a (per pole)	VA	10 000	10 000
Rated load AC15 (per pole @ 230 V AC)	VA	2300	2300
Single-phase motor rating (230 V AC)	kW	2.2	2.2
Three-phase motor rating (480 V AC)	kW	11	11
Breaking capacity DC1: 24/110/220 V	A	40/4/1	40/4/1
Minimum switching load NO contacts	mW (V/mA)	1000 (10/10)	1000 (10/10)
Minimum switching load NC contacts	mW (V/mA)	—	100 (10/5)
Standard NO contact material		AgSnO <sub>2</sub>	AgSnO <sub>2</sub>
Standard NC feedback contact material		—	AgNi + Au

**Coil specification**

Nominal voltage ( $U_N$ )	V DC	12 - 24	12 - 24
Rated power	W	2.9	2.9
Operating range (-40...+70°C)	DC	(0.90 ... 1.1) $U_N$	(0.90 ... 1.1) $U_N$
Energy-saving mode (-40...+85°C)			
Operating range for 1 s		(0.95 ... 2.5) $U_N$	(0.95 ... 2.5) $U_N$
Holding voltage	DC	0.5 $U_N$	0.5 $U_N$
Minimum holding power	W	0.7	0.7
Must drop-out voltage	DC	0.05 $U_N$	0.05 $U_N$

**Technical data**

Mechanical life	cycles	$1 \cdot 10^6$	$1 \cdot 10^6$
Electrical life at rated load AC7a	cycles	$30 \cdot 10^3$	$30 \cdot 10^3$
Operate/release time	ms	25/3	25/6
Ambient temperature range (energy-saving mode)	°C	-40...+70 (-40...+85)	-40...+70 (-40...+85)
Environmental protection		RT II	RT II
Approvals (according to type)			

**Printed circuit mount - 3.6 mm contact gap**  
**Relays for applications with high power**  
**Compliant with IEC 62955, for electric**  
**vehicles charging stations, for short circuit**  
**capability**

**Type 68.54-4300**

- 4 NO 32 A conform to IEC 62955

**Type 68.55-4300**

- 4 NO 32 A conform to IEC 62955
- 1 NC 3 A as feedback

**Type 68.55-4300S**

- Clearance and creepage distances between NO and NC 8 mm
- 4 NO 32 A conform to IEC 62955
- 1 NC 3 A conform to IEC 62955

- Thermal current up to 40 A
- Contact gap  $\geq 3.6$  mm (according to VDE 0126-1-1, EN 62109-1, EN 62109-2)
- DC coils, with only 700 mW holding power
- Reinforced insulation between coil and contacts
- Suitable for use at ambient temperatures up to 85 °C
- Meets the EN 60335-1 requirements of resistance to heat and fire (GWIT 775 °C and GWFI 850 °C)
- Mirror contact (type 68.55) according to EN 60947-4-1 Annex F
- Cadmium free contact materials

\* PCB design suggestion and outline drawing see page 10

For outline drawing see page 9

**Contact specification**

Contact configuration		4 NO	4 NO/1 NC	4 NO/1 NC
Contact gap	mm	$\geq 3.6$	$\geq 3.6$	$\geq 3.6$
Rated current/ Maximum peak current (for 1 ms)	A	32/300	32/300	32/300
Thermal current NO contact	A	40	40	40
Feedback contact configuration		—	1 NC	1 NC
Rated current NC contact	A	—	3	3
Rated voltage/ Maximum switching voltage	V AC	250/400	250/400	250/400
Rated load AC1/AC7a (per pole)	VA	8000	8000	8000
Rated load AC15 (per pole @ 230 V AC)	VA	1840	1840	1840
Single-phase motor rating (230 V AC)	kW	2.2	2.2	2.2
Three-phase motor rating (480 V AC)	kW	11	11	11
Breaking capacity DC1: 24/110/220 V	A	32/4/1	32/4/1	32/4/1
Minimum switching load NO contacts mW (V/mA)		1000 (10/10)	1000 (10/10)	1000 (10/10)
Minimum switching load NC contacts mW (V/mA)		—	100 (10/5)	100 (10/5)
Standard NO contact material		AgSnO <sub>2</sub>	AgSnO <sub>2</sub>	AgSnO <sub>2</sub>
Standard NC feedback contact material		—	AgNi + Au	AgNi + Au

**Coil specification**

Nominal voltage (U <sub>N</sub> )	V DC	12 - 24	12 - 24	12 - 24
Rated power	W	2.9	2.9	2.9
Operating range (-40...+70°C)	DC	(0.90 ... 1.1)U <sub>N</sub>	(0.90 ... 1.1)U <sub>N</sub>	(0.90 ... 1.1)U <sub>N</sub>
Energy-saving mode (-40...+85)°C				
Operating range for 1 s		(0.95...2.5)U <sub>N</sub>	(0.95...2.5)U <sub>N</sub>	(0.95...2.5)U <sub>N</sub>
Holding voltage	DC	0.5 U <sub>N</sub>	0.5 U <sub>N</sub>	0.5 U <sub>N</sub>
Minimum holding power	W	0.7	0.7	0.7
Must drop-out voltage	DC	0.05 U <sub>N</sub>	0.05 U <sub>N</sub>	0.05 U <sub>N</sub>

**Technical data**

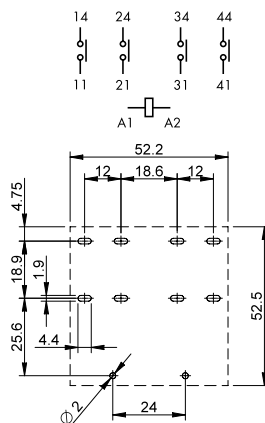
Mechanical life	cycles	1 · 10 <sup>6</sup>	1 · 10 <sup>6</sup>	1 · 10 <sup>6</sup>
Electrical life at rated load AC7a	cycles	50 · 10 <sup>3</sup>	50 · 10 <sup>3</sup>	50 · 10 <sup>3</sup>
Operate/release time	ms	25/3	25/6	25/6
Ambient temperature range (energy-saving mode)	°C	-40...+70 (-40...+85)	-40...+70 (-40...+85)	-40...+70 (-40...+85)
Environmental protection		RT II	RT II	RT II

**Approvals (according to type)**

**68.54-4300**



- 4 NO
- Contact gap 3.6 mm
- PCB mount

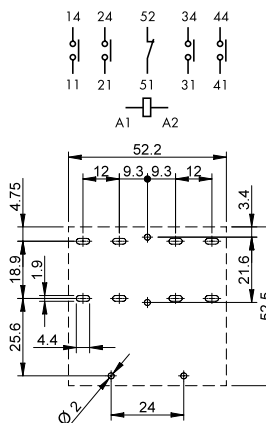


Copper side view

**68.55-4300**



- 4 NO/1 NC
- Contact gap 3.6 mm
- PCB mount

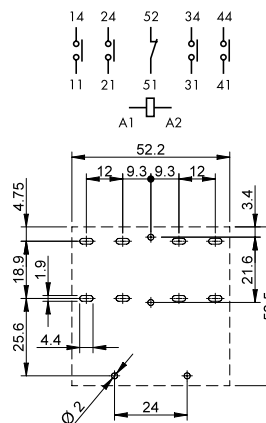


Copper side view

**NEW 68.55-4300S**



- 4 NO/1 NC (IEC 62955)
- Contact gap 3.6 mm
- PCB mount



Copper side view\*

## Ordering information

Example: 68 series, power relay for printed circuit, 2 NO contacts, 12 V DC coil.

A

<b>6</b>	<b>8</b>	.	<b>2</b>	.	<b>2</b>	.	<b>9</b>	.	<b>0</b>	<b>1</b>	<b>2</b>	.	<b>4</b>	<b>A</b>	<b>B</b>	<b>C</b>	<b>D</b>	
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**Series** \_\_\_\_\_

**Type** \_\_\_\_\_  
 2 = PCB terminals,  
 1.5 mm gap between PCB and relay base  
 5 = PCB terminals,  
 compliant with IEC 62955

**No. of poles** \_\_\_\_\_  
 2 = 2 pole NO 100 A  
 3 = 2 pole NO 100 A + 1 pole NC 3 A  
 4 = 4 pole NO 40 A (32 A for 68.54)  
 5 = 4 pole NO 40 A (32 A for 68.55) + 1 pole NC 3 A

**Coil version** \_\_\_\_\_  
 9 = DC

**Coil voltage** \_\_\_\_\_  
 See coil specifications

**A: Contact material**  
 4 = Standard AgSnO<sub>2</sub>

**B: Contact circuit**  
 3 = NO, ≥ 3.6 mm contact gap

**C: Options**  
 0 = None

**D: Special versions**  
 0 = Standard

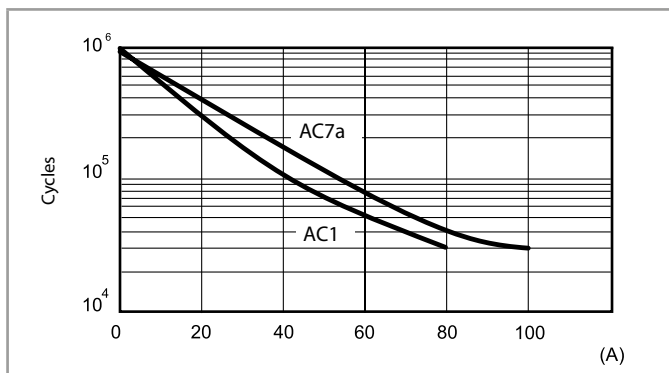
S = Conform to IEC 62955  
 Clearance and creepage  
 distances between NO  
 and NC 8 mm  
 (only 68.55-4300S)

## Technical data

Insulation according to EN 61810-1		68.22	68.23/24/25/54/55
Nominal voltage of supply system	V AC	230/400 3-phase	230/400 3-phase
Rated insulation voltage	V AC	400	400
Pollution degree		3	3
Overvoltage category		III	III
Rated impulse voltage	kV (1.2/50 µs)	4	4
<b>Insulation between coil and contact set</b>			
Type of Insulation		Reinforced	Reinforced
Dielectric strength	V AC	5000	5000
<b>Insulation between adjacent contacts</b>			
Type of Insulation		Reinforced	Basic
Dielectric strength	V AC	4000	2500
<b>Insulation between open contacts</b>			
Type of disconnection		Full-disconnection	Full-disconnection
Dielectric strength	V AC	2500	2500
<b>Insulation between coil terminals</b>			
Rated impulse voltage (surge) differential mode (according to EN 61000-4-5)	kV (1.2/50 µs)	4	
<b>Other data</b>			
Bounce time: NO/NC	ms	2/2	
Vibration resistance (10...150)Hz: NO	g	9	
Shock resistance	g	30	
Power lost to the environment	without contact current	W	2.9
	with rated current	W	13
Test procedure		B (single mounting)	
Recommended distance between relays mounted on PCB in case of group mounting		mm	≥ 20

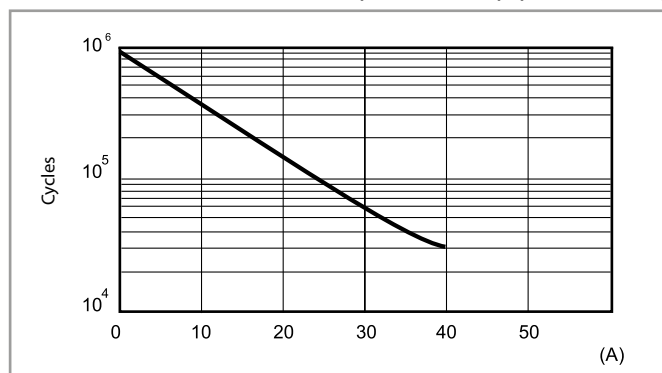
## Contact specification

**F 68 - Electrical life v contact current (68.22/23)**

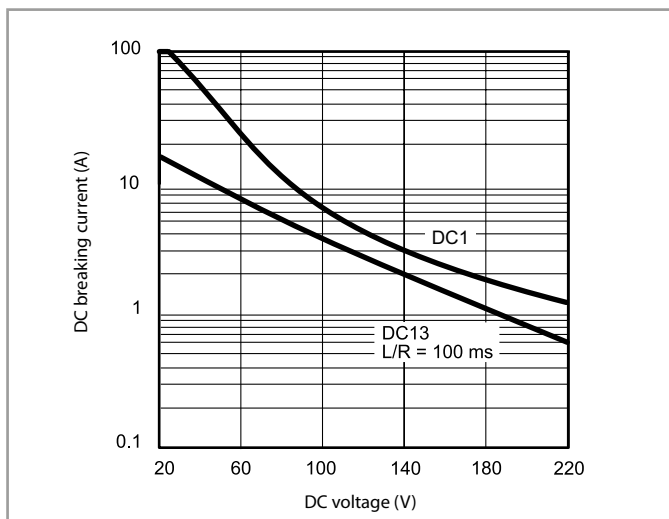


**NOTE:** For ambient temperatures between 70 and 85 °C, the electrical life is reduced by 30%.

**F 68-1 - Electrical life v contact current (AC1/AC7a load) - (68.24/25/54/55)**

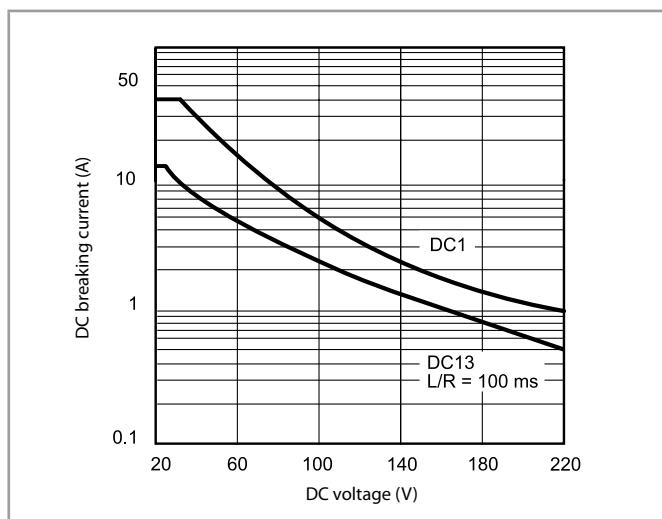


**H 68-1 - Maximum DC breaking capacity (68.22/23)**



When switching a resistive (DC1) or inductive (DC13) load having voltage and current values under the corresponding curve, an electrical life of > 30 000 cycles can be expected.

**H 68-2 - Maximum DC breaking capacity (68.24/25/54/55)**



When switching a resistive (DC1) or inductive (DC13) load having voltage and current values under the corresponding curve, an electrical life of > 30 000 cycles can be expected.

**NOTE:** The heating and electrical endurance tests have been performed on relays soldered on PC boards having the following characteristics: double side, copper thickness >105 µm, contact tracks width 40 to 45 mm, total cross section about 10 mm<sup>2</sup>

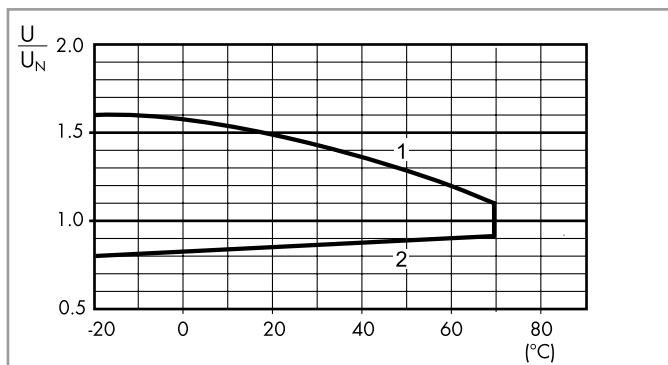
## Short circuit technical data

Short circuit protection according to EN 60947-4-1		68.22/23	68.24/25/54/55	
Rated conditional short circuit current	kA	5	5	3
Back-up fuse for motor load	A	63 aM	40 aM	50 gG
Short circuit capability according to IEC 62955		68.54/55		
Test sequence E: 9.11.2.3 a) + 9.11.2.3 c) 230 /400 V AC	$I_N$	32 A		
	$I_{NC} / I_{DC}$	3 kA		
	$I_p$	1.85 kA		
	$I^2t$	4.5 kA <sup>2</sup> s		
Test sequence F: 9.11.2.3 b) + 9.11.2.2 230 /400 V AC	$I_m$	500 A		

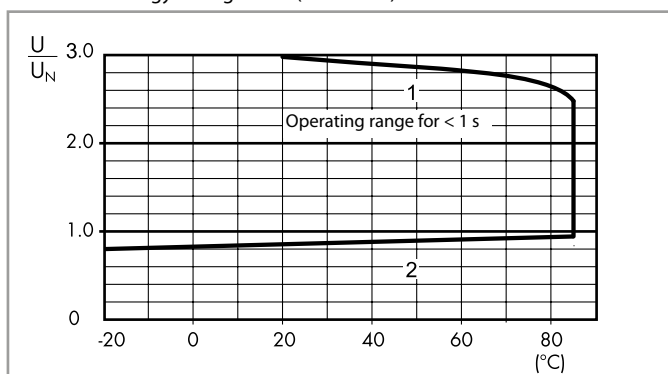
## Coil specifications

## DC coil data

Nominal voltage	Coil code	Operating range (@ 70 °C max)		Holding voltage	Resistance	Rated coil consumption I at $U_N$
$U_N$		$U_{min}$	$U_{max}$	$U_h$	R	$I_N$
V		V	V	V	$\Omega$	mA
12	9.012	10.8	13.2	6.0	50	240
24	9.024	21.6	26.4	12.0	200	120

**R 68-1 - Operating range v ambient temperature,**  
 with standard (continuous) coil energization (−40...+70)°C


- 1 - Max. permitted coil voltage.  
 2 - Min. pick-up voltage with coil at ambient temperature.

**R 68-2 - Operating range v ambient temperature,**  
 in energy saving mode (−40...+85)°C


- 1 - Max. permitted coil voltage.  
 2 - Min. pick-up voltage with coil at ambient temperature.

**Energy saving mode**

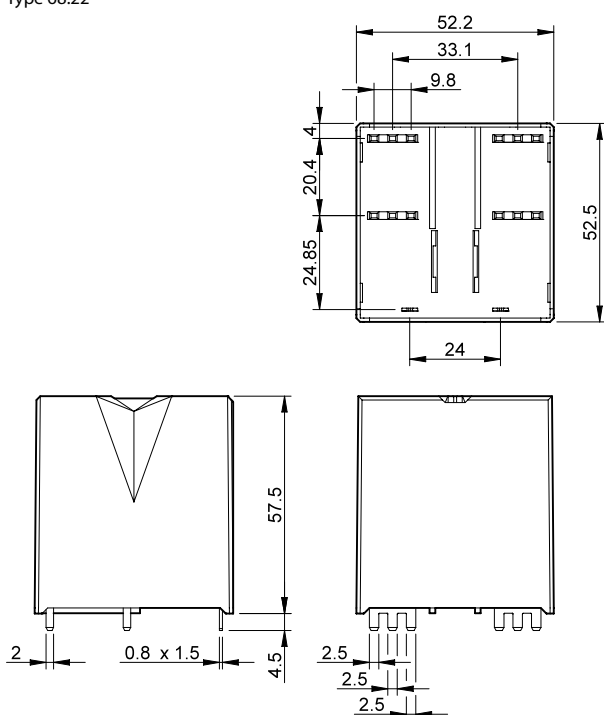
In some applications, such as photovoltaic inverters, it may be necessary to minimize the overall relay power dissipation and to permit use at higher ambient temperature levels (up to 85 °C). This can be achieved by initially applying a coil voltage within the Energy saving mode Operating range (see diagram to the left) and then rapidly (< 1 s) reducing the coil voltage to a level within the Holding voltage range. The lower the Holding voltage, the lower is the continuous power dissipation of the coil (0.7 W minimum).

Coil voltages as high as 2.5  $U_N$  may be used, when necessary, to reduce the contact operate time.

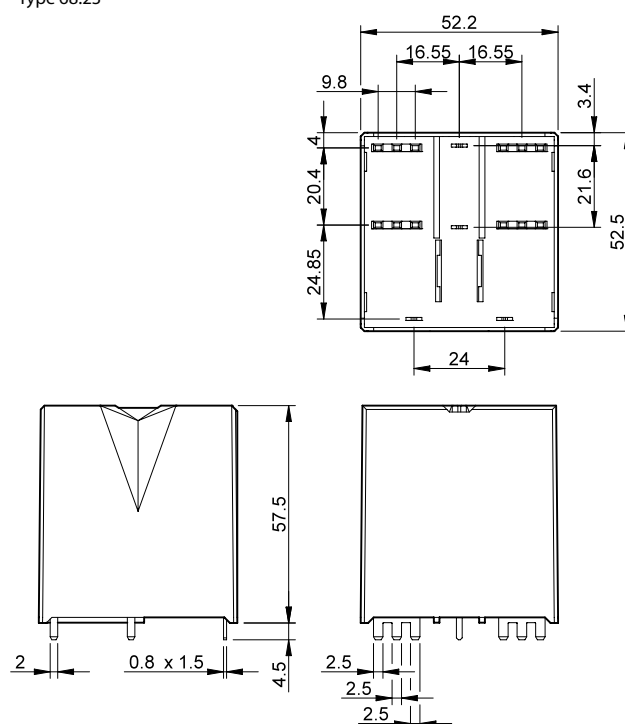


## Outline drawings

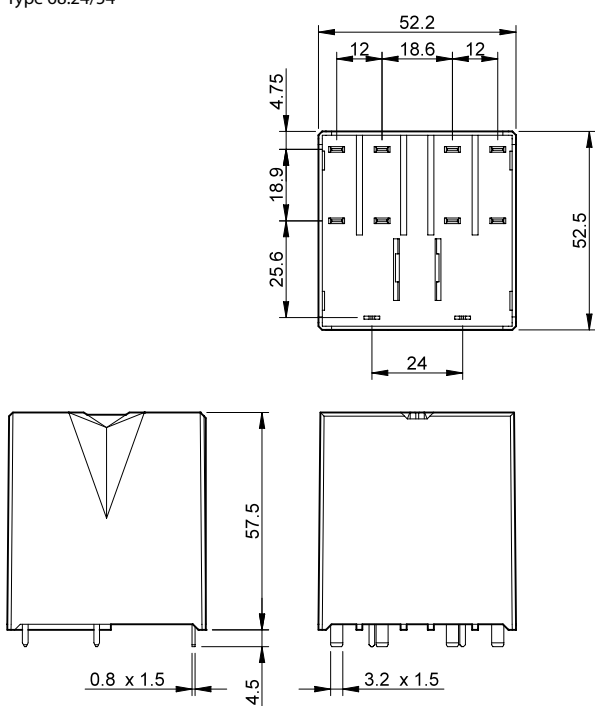
Type 68.22



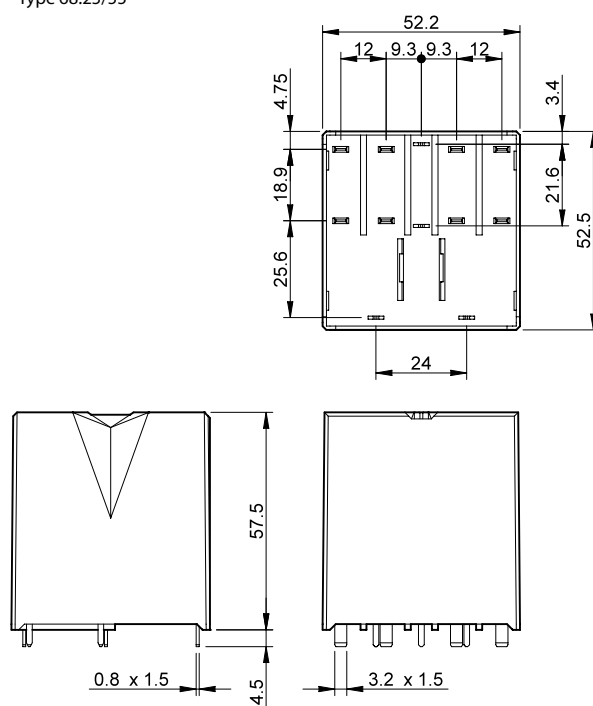
Type 68.23



Type 68.24/54



Type 68.25/55



## Outline drawings

Relay outline drawings

Type 68.55-4300S

PCB milling suggestion

Type 68.55-4300S

