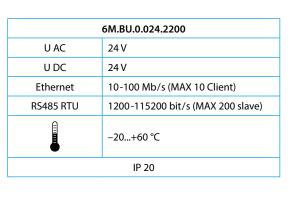
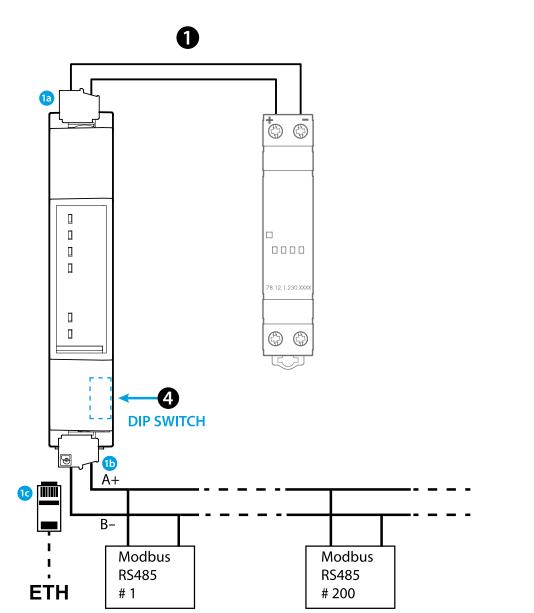
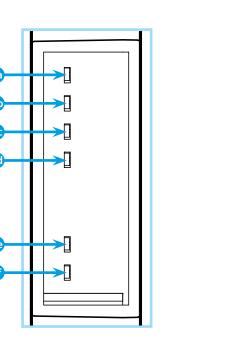


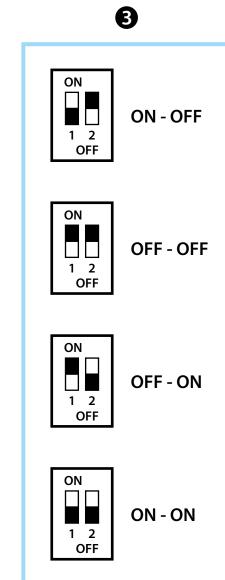


6M.BU











6M.BU.0.024.2200

MODBUS RS485 RTU - MODBUS TCP/IP GATEWAY WITH INTEGRAL WEB SERVER FOR CONFIGURING THE COMMUNICATION PARAMETERS

## 1 CONNECTIONS

1a Power Supply

(Finder power supply 78.12.1.230.xxxx is recommended)

1b RS485 shielded cable

1c ETH cable

NOTE

Insulation at 1.5 kV between power supply (1), RS485 (2) and ETH (3) ports.

			insulation at 1.5 kt between power supply (1), 115 105 (2) and 2111 (5) po				
LED							
FUNCTION	COLOUR	STATUS	MEANING				
Power	Green	ON	Power supply OK				
Wait/Fail	Yellow	Wait: slow blinking	Waiting for Ethernet communication				
		Fail: fast blinking	ETH communication in progress (or Bootloader activated)				
RX	Red	Blinking	Receives data from RS485				
TX	Red	Blinking	Transmits data from RS485				
Link	Yellow	ON	ETH connection ready				
Activity	Yellow	Blinking	ETH activity in progress				
	FUNCTION  Power  Wait/Fail  RX  TX  Link	FUNCTION COLOUR  Power Green  Wait/Fail Yellow  RX Red  TX Red  Link Yellow	FUNCTION     COLOUR     STATUS       Power     Green     ON       Wait: slow blinking       Fail: fast blinking       RX     Red     Blinking       TX     Red     Blinking       Link     Yellow     ON				

3	DIP S	DIP SWITCH			
	ON	OFF	Default communication parameters (192.168.178.29; 115200, 8, N, 1)		
	OFF	OFF	This Dip switch setting allows use of the parameters set by the user and stored in the internal memory. If the Dip switches are not in this position the 6M.BU will operate with the default parameters		
	OFF	ON	DHCP Enabled		
	ON	ON	Enabling for firmware update (BOOT LOADER)		

